

AMENDMENTS

- 1. (Currently amended) A process in which a first hydroxyl-substituted organic compound selected from the formulae R¹CH₂OH, R¹R²CHOH and R¹R²R³COH is exposed, optionally in the presence of one or more further organic compounds selected from second hydroxyl-substituted organic compounds of the formulae R⁴CH₂OH, R⁵R⁶CHOH, and R⁷R⁸R⁰COH and carbonyl compounds of the formulae R¹OR¹¹CO, to a heterogeneous catalyst which is able to provide a source of acid in a continuous flow reactor under supercritical conditions or at near-critical conditions for the fluid that is acting as solvent, with the result that an ether is formed from two hydroxyl-substituted organic compound molecules in a dehydration reaction, an acetal or ketal is formed by reaction between a hydroxyl-substituted organic compound molecule and a molecule of a said carbonyl compound, or an [and] alkene product is produced by dehydration of a single hydroxyl-substituted organic compound molecule, wherein the conditions of temperature, pressure, and flow rate are controlled according to the product to be obtained, and wherein each of R¹ to R¹¹ is independently selected from: hydrogen or hydroxyl; an optionally substituted alkyl, alkenyl, alkynyl, aralkyl, cycloalkyl, cycloalkenyl, or aryl; or a heterocyclic group.
- 2. (Original) A process according to claim 1, wherein each of R¹ to R¹¹ when present is an optionally substituted alkyl group.
- 3. (Original) A process according to claim 2, wherein each of the alkyl groups independently contains not more than 10 carbon atoms in the carbon chain (excluding optional substituents if present).
- 4. (Previously amended) A process according to claim 1, wherein the total number of alcohol groups within the first organic compound does not exceed three.
- 5. (Previously amended) A process according to claim 1, wherein the reaction is performed under supercritical conditions.
- 6. (Previously amended) A process according to claim 1, wherein the first organic compound of formula R¹CH₂OH, R¹R²CHOH, or R¹R²R³COH, and optionally one or more of the second

- compounds of formulae R⁴CH₂OH, R⁵R⁶CHOH, R⁷R⁸R⁹COH, or R¹⁰R¹¹CO, is dissolved in a fluid selected from: carbon dioxide, propane, an alkene, an alkyne, hydrocarbon, halocarbon, nitrogen, or a mixture of any of these.
- 7. (Previously amended) A process according to claim 1, wherein the first organic compound is the supercritical or near-critical fluid.
- 8. (Previously amended) A process according to claim 1, wherein the catalyst is selected from: zeolites, metal oxides, molecular sieves, clays, or sulfonic acid derivatives.
- 9. (Original) A process according to claim 8, wherein the catalyst is supported on an inert carrier.
- 10. (Previously amended) A process according to claim 8, wherein the catalyst includes a promoter.
- 11. (Currently amended) A process according to claim 8, wherein the <u>source of acid</u> [acidity] of the catalyst is provided by a sulfonic acid group.
- 12. (Currently amended) A process according to claim 1, wherein the [reactant molecules] first and second hydroxyl-substituted organic compounds are aliphatic and/or aromatic alcohols.
- 13. (Currently amended) A process according to claim 1, in which the product to be obtained is an ether.
- 14. (Currently amended) A process according to claim 13, in which the reactant(s) and the product to be obtained are straight-chain n-alkyl molecules.
- 15. (Previously amended) A process according to claim 11, wherein an aliphatic alcohol is converted into an alkene.
- 16. (Previously amended) A process according to claim 1, in which the reactant(s) is(are) from a single homogeneous phase.
- 17. (new) A process according to claim 13, in which the product to be obtained is a mono-ether.
- 18. (new) A process according to claim 13, in which the product to be obtained is a di-ether.

- 19. (new) A process according to claim 1, wherein the first and second hydroxyl-substituted organic compounds are aliphatic and/or aromatic alcohols and the product to be obtained is an ether.
- 20. (new) A process according to claim 19, in which the product to be obtained is a mono-ether.
- 21. (new) A process according to claim 19, in which the product to be obtained is a di-ether.
- 22. (new) A process according to claim 1, wherein the first hydroxyl-substituted organic compound is an aliphatic or aromatic diol and the product to be obtained is an ether.
- 23. (new) A process according to claim 22, in which the product to be obtained is a mono-ether.
- 24. (new) A process according to claim 22, in which the product to be obtained is a di-ether.
- 25. (new) A process according to claim 22, wherein the first hydroxyl-substituted organic compound is a non-gem diol.
- 26. (new) A process according to claim 25, in which the product to be obtained is a mono-ether.
- 27. (new) A process according to claim 25, in which the product to be obtained is a di-ether.
- 28. (new) A process according to claim 25, wherein the non-gem diol is 1,6-hexane diol.
- 29. (new) A process according to claim 28, in which the product to be obtained is a mono-ether.
- 30. (new) A process according to claim 28, in which the product to be formed is a di-ether.